

Application No.:
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Group Art Unit:

In the Claims:

Claim 7, line 13, delete "any one of claims 4 to 6" and insert -claim 4--; and

Claim 9, line 6, delete "any one of claims 4 to 8" and insert -claim 4--.

Please add new claims 11-16 as follows:

1 11. The electrolytic integrated polishing apparatus for polishing
2 the internal surface of the cylindrical portion of a long sized
3 cylindrical workpiece according to claim 5, wherein a free ring,
4 having approximately the same bore as a finished bore of said
5 cylindrical portion, is free-rotatably disposed to the upper and
6 the lower positions of the cylindrical portion of the long sized
7 cylindrical workpiece.

1 12. The electrolytic integrated polishing apparatus for
2 polishing the internal surface of the cylindrical portion of a
3 long sized cylindrical workpiece according to claim 6, wherein a

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4 free ring, having approximately the same bore as a finished bore
5 of said cylindrical portion, is free-rotatably disposed to the
6 upper and the lower positions of the cylindrical portion of the
7 long sized cylindrical workpiece.

1 13. The electrolytic integrated polishing apparatus for
2 polishing the internal surface of the cylindrical portion of a
3 long sized cylindrical workpiece according to claim 5, wherein a
4 hollow portion is provided inside the tool electrode, and a
5 plastic tube, inside of which can be pressurized, is provided in
6 said hollow portion.

1 14. The electrolytic integrated polishing apparatus for
2 polishing the internal surface of the cylindrical portion of a
3 long sized cylindrical workpiece according to claim 6, wherein a
4 hollow portion is provided inside the tool electrode, and a
5 plastic tube, inside of which can be pressurized, is provided in
6 said hollow portion.

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1 15. The internal surface of the cylindrical portion of a long
2 sized cylindrical workpiece according to claim 7, wherein a
3 hollow portion is provided inside the tool electrode, and a
4 plastic tube, inside of which can be pressurized, is provided in
5 said hollow portion.

1 16. The internal surface of the cylindrical portion of a long
2 sized cylindrical workpiece according to claim 8, wherein a
3 hollow portion is provided inside the tool electrode, and a
4 plastic tube, inside of which can be pressurized, is provided in
5 said hollow portion.